DART AEROSPACE LTD		Work Order: 36684
Description: DElRIN Bushing		Part Number: PB674300l265
Inspection Dwg B674300 l Rev: B l		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☐ First Article   ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.00	±.030	2.005	—			
1.595	+.000 −.005	1.595	—			
1.275	+.005 −.000	1.279	—			

Measured by:	Audited by: SD	Prototype Approval:
Date: 080109	Date: 08.01.09	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	

① -233 OUTER TUBE — — ENDCAP
MATL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 2.000

RELEASED

2.00
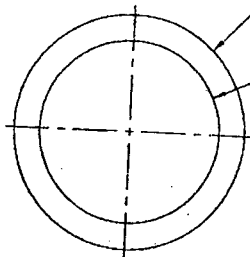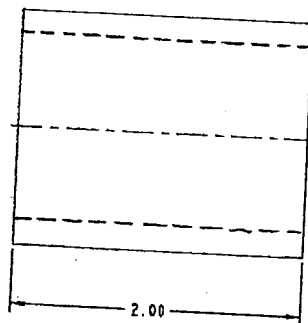
⑧ -265 TEFLON BUSHING
MATL: TEFLON DELRIN
SCALE 2.000 (ACETRON GP PON RL750)

NGL ARM
A-P00/0

Ø1.595 +0.000 -0.005
Ø1.275 +0.005 -0.000

C

B

A

PREMIER AVIATION, INC.
2622 Aviation Parkway, Grand Prairie, Texas 75052

SIZE	CODE IDENT NO.	DWG NO.	REV
D	OSUV8	B67-43001	BL
SCALE:	BY:	SHEET 20 OF 45	

4   3   2

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.　　　　**Drawing Name:** PB67-43001-265

Job Number: 36684　　　　**Part Number:** PB6743001265

Job Number:

Seq. #:	Machine Or Operation:	Description :
5.0	QC8	SECOND CHECK

Comment: SECOND CHECK　　　　SN 08.01.09

6.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

IDENTIFY & PLACE IN STOCK　　08.01.09　3

7.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE
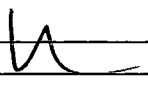
Job Completion　　　2008/1/9

Dart Aerospace Ltd.

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	**Drawing Name**	: PB67-43001-265
Job Number	: 36684		
Estimate Number	: 10804		
P.O. Number	: N/A	**Part Number**	: PB6743001265
This Issue	: 09/01/2008 S.O. No. : N/A	**Drawing Number**	: PB6743001265
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: N/A Type : LARGE FAB ASSY	**Drawing Revision**	: N/A
Previous Run	: 36359	**Material**	: N/A
Written By	:	**Due Date**	: 11/01/2008 Qty: 3 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

ISSUE TRAVELER

Seq. #:	Machine Or Operation:	Description :
2.0	LATHE CONV.	CONVENTIONAL LATHE

Comment: CONVENTIONAL LATHE

TURN PER DWG B67-43001-265
1.750" DELRIN BAR

MDELRINR1750 B _M106718_

DE-BURR

IDENTIFY FOR B67-43001-265   08 01 09

Seq. #:	Machine Or Operation:	Description :
3.0	MDELRINR1750	DELRIN ROUND BAR 1.750

Comment: Qty.:   0.1750 f(s)/Unit   Total :   0.5250 f(s)
DELRIN ROUND BAR 1.750   08 01 09

Seq. #:	Machine Or Operation:	Description :
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE   08 01 09

Form: rprocess